

Work Order ID 61761

September 2, 2010 9:26:25 AM

Page 1

Item ID: D350-721-046

Accept

Setup Start

Revision ID:

Stop

Item Name: Maintenance Step, RH

Start Date: 9/02/10 Start Qty: 1.00

Cust Item ID:

Required Date: 9/02/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-721-046 CHG001

8/10/09/10

AG for BG 10-9-03

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK

1 X D350-721-046 B55499

(USED FOR TRIAL FIT)

ADD NEW HARDWARE BACK INTO KIT

4 X AN4-16A B 113016

8 X AN960-416 B 119348

4 X MS20365-428 B 109517

MAS1149 F0463P-3

10/9/12

DART

Dart Aerospace Ltd.

1270 ABERDEEN ST.

HAWKESBURY, ON. CANADA K6A 1K7

TC APPROVAL # 09-89

TEL: 1-613-632-5200

P/N	D350-721-046	CHG	CHG001
DESC.	Maintenance Step, RH	STC	SH93-1
LOT	B55499	STC	SR00600NY
MODEL	AS350/355	STC	

MADE IN CANADA

D2729-1

Work Order ID 61761

September 2, 2010 9:26:26 AM

Page 2

Item ID: D350-721-046

Accept

Setup Start

Revision ID:

Stop

Item Name: Maintenance Step, RH

Start Date: 9/02/10 Start Qty: 1.00

Cust Item ID:

Required Date: 9/02/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

8/30/10

QC

Memo

0.00

Quality Control

130

Packaging

0.00

Packaging

Memo

0.00

Packaging

RE-PACKAGE PER PPP USING NEW B/N
NEW LABELS REQ'D

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/09/08

mf
10-9-8

Picklist Print

September 2, 2010 9:26:22 AM

Page 1

Work Order ID: 61761

Parent Item: D350-721-046

Parent Item Name: Maintenance Step, RH

Start Date: 9/02/10

Required Date: 9/02/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A 05.05.11 New Issue KJ/JLM
IPP B 07.10.10 removed D3436-041 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-16A		Purchased	No			120	Each	184.0000	4	4			
---------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--



Bolt

Location	Loc Qty	Loc Code
----------	---------	----------

ST358	79	
-------	----	--

115016	29	
--------	----	--

115159	50	
--------	----	--

ST360	105	
-------	-----	--

AN960-416	NAS1149F0463P	Purchased	No			120	Each	0.0000	8	8			
-----------	---------------	-----------	----	--	--	-----	------	--------	---	---	--	--	--



Washer

D350-721-046		Manufactured	No				Each	4.0000					
--------------	--	--------------	----	--	--	--	------	--------	--	--	--	--	--



Maintenance Step, RH

Location	Loc Qty	Loc Code
----------	---------	----------

FG022	4	
-------	---	--

55499	1	
-------	---	--

57473	1	
-------	---	--

61583	2	
-------	---	--

MS20365-428		Purchased	No			120	Each	31.0000	4	4			
-------------	--	-----------	----	--	--	-----	------	---------	---	---	--	--	--



NUT

Location	Loc Qty	Loc Code
----------	---------	----------

ST315	31	
-------	----	--

104517	31	
--------	----	--



10/9/2 sl



M114348 10/9/2 sl



10/9/2 sl



10/9/2 sl

4

6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			8	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)

REFERENCE ONLY